**Machine Operator/Welder Duties & Responsibilities**

* Input orders into EPICOR and set counter. Maintain production records in EPICOR. Print and attach bundle tags.
* Set up flipper and stacker, shears and coiler as required.
* Set up welding heads for correct spacing per customer order and/or drawing.
* Join wire ends with Butt Welder and smooth weld with pliers.
* Check quality and perform repairs to product.
* Normal adjustments such as electrode, tube and transport wheel changes, straighten and string crosswire, air and hydraulic pressure and welder adjustment.
* Inspect machine for worn and broken parts; report to supervisor/maintenance.
* Housekeeping for work area.